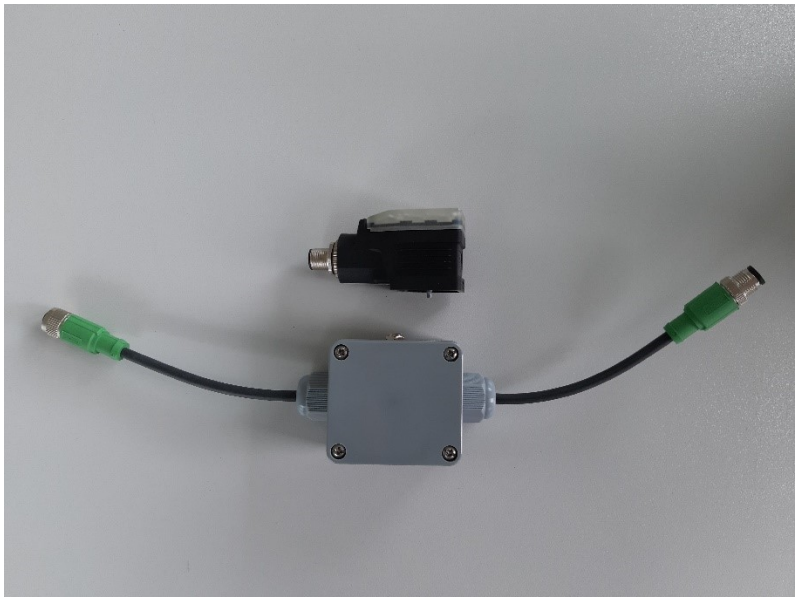
WEST

Application Note: AN-108

IOA-312

Getting started with PAM-190-P-IO using an IO-Link Master and adapter IOA-312



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Contents

1 Preface

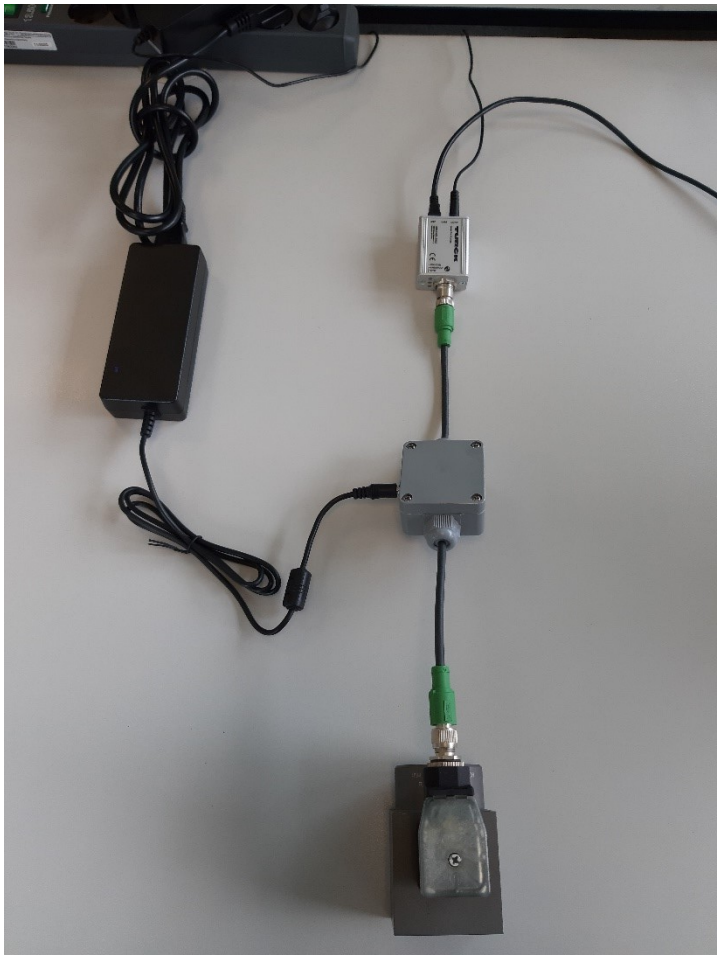
These instructions are intended for quick and easy start-up of the IO-Link communication interface with our adapter IOA-312. In this way, you can parameterize the device and perform function tests without a PLC.

A USB IO-Link master with software from Turck was selected as an example. Alternatively, any IO-Link master and corresponding software can be used, but the individual steps for setup and operation will be different.

2 Hardware

The picture below shows a setup with all required components:

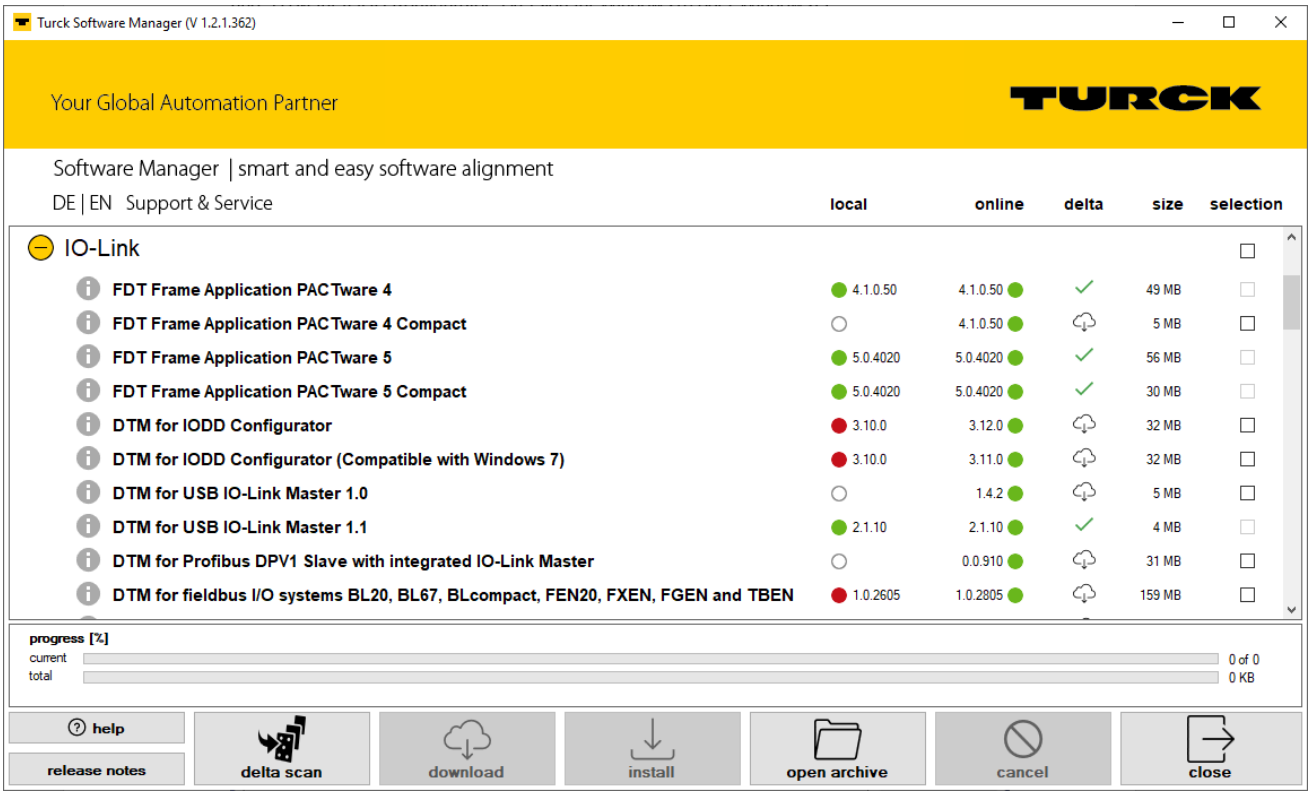
- PAM-190-P-IO Amplifier mounted on a solenoid
- Turck USB-2-IOL-0002 IO-Link Master (Turck order number**:** 6825482)
- IOA-312 IO-Link Class A to Class B Adapter
- Power supply with 24V and at least 2,5 A (Included in the IOA-312 delivery).



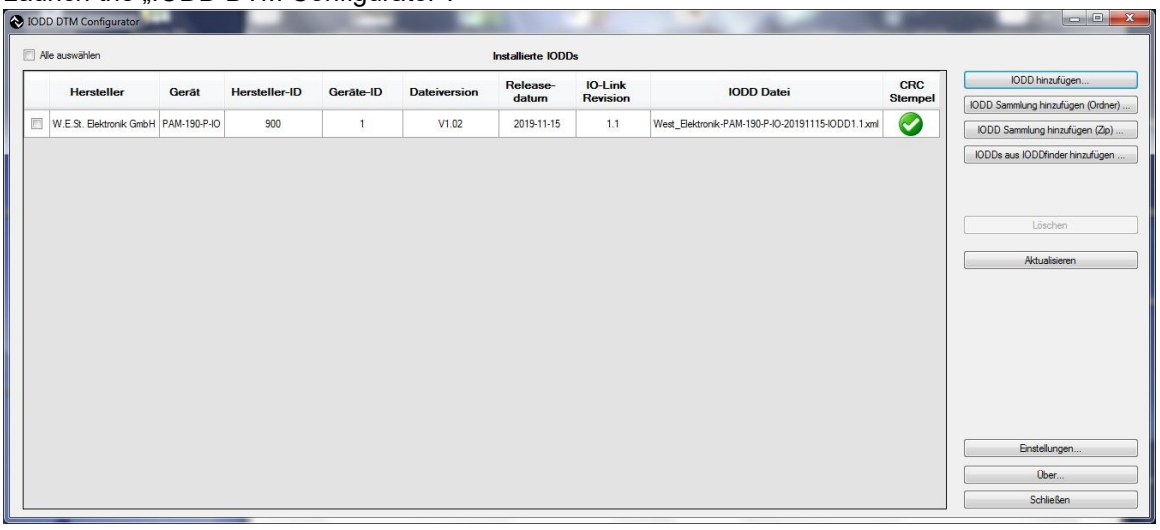
3 Software

In the following the necessary steps are described to put a PAM-190-P-IO into operation with the Turck USB-2-IOL-0002 IO-Link Master.

1. Install the „Turck Software Manager“:
   https://www.turck.de/attachment/TurckSoftwareManager.zip
   The following software packages have to be selected and installed under IO-Link:
   „FDT Frame Application PACTware 5“, „DTM for USB IO-Link Master 1.1“
   and „DTM for IODD Configurator“ (Version for Windows10 or Windows7)



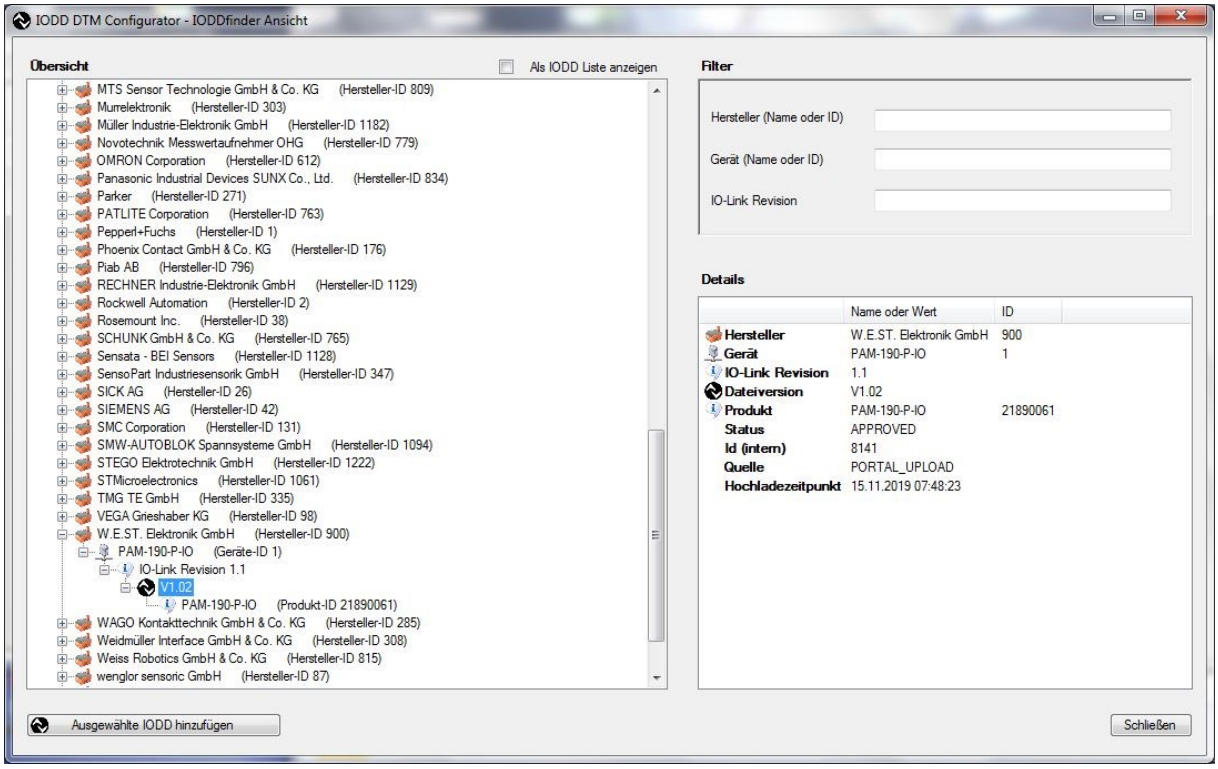
2. Launch the „IODD DTM Configurator“:



3. Download the IODD file from the W.E.St. Elektronik website:

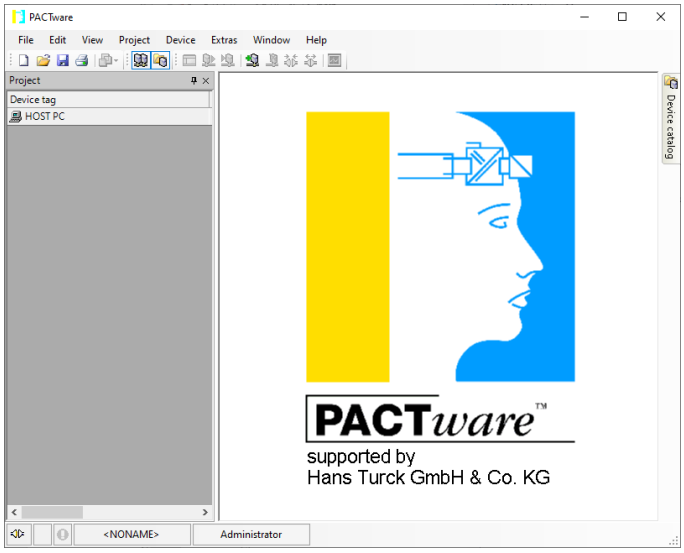
   https://www.w-e-st.de/files/software/IODD-PAM-190.zip

   Alternatively use the IODDfinder:

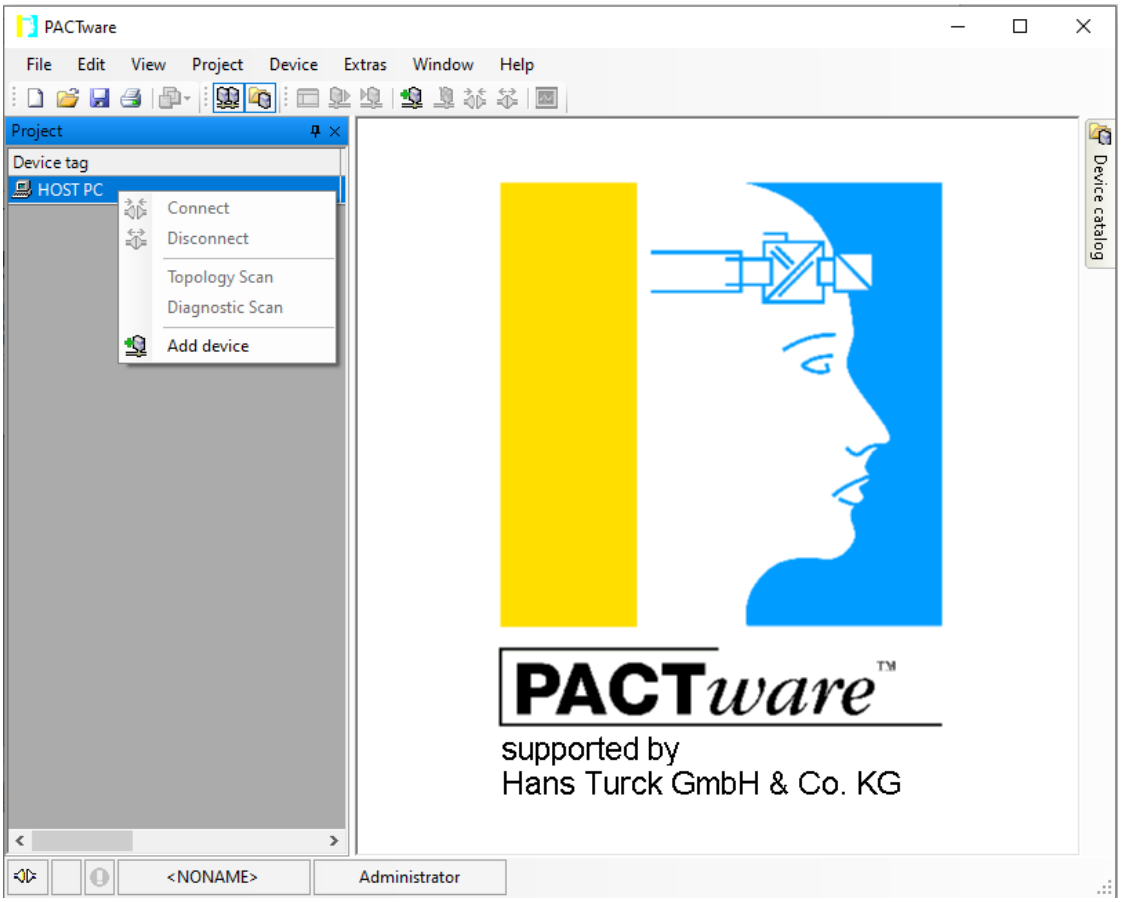


4. Connect the adapter USB-2-IOL-0002 with your PC

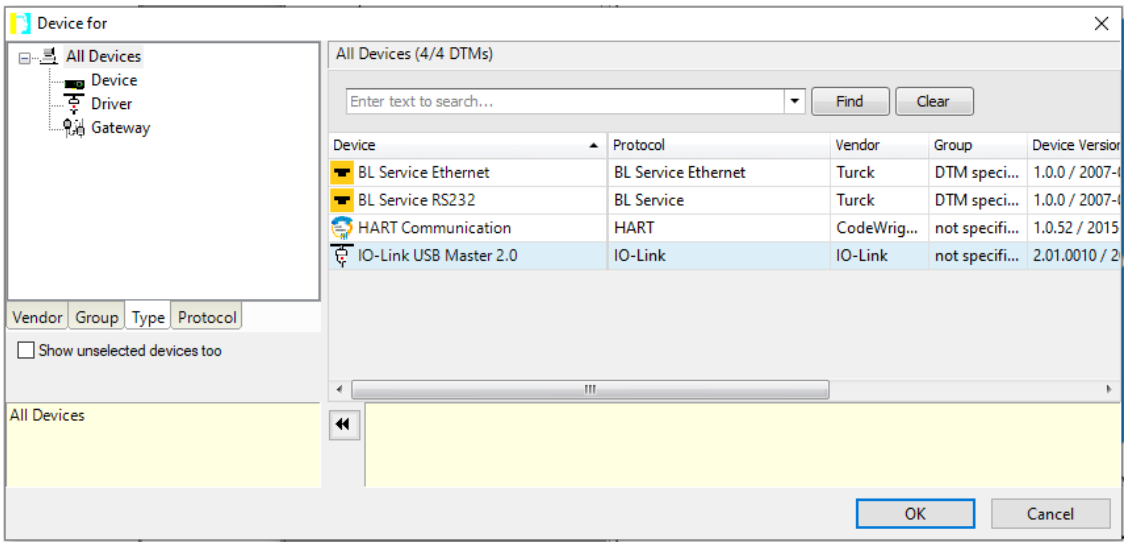
5. Start the program Turck BL Service – PACTware:



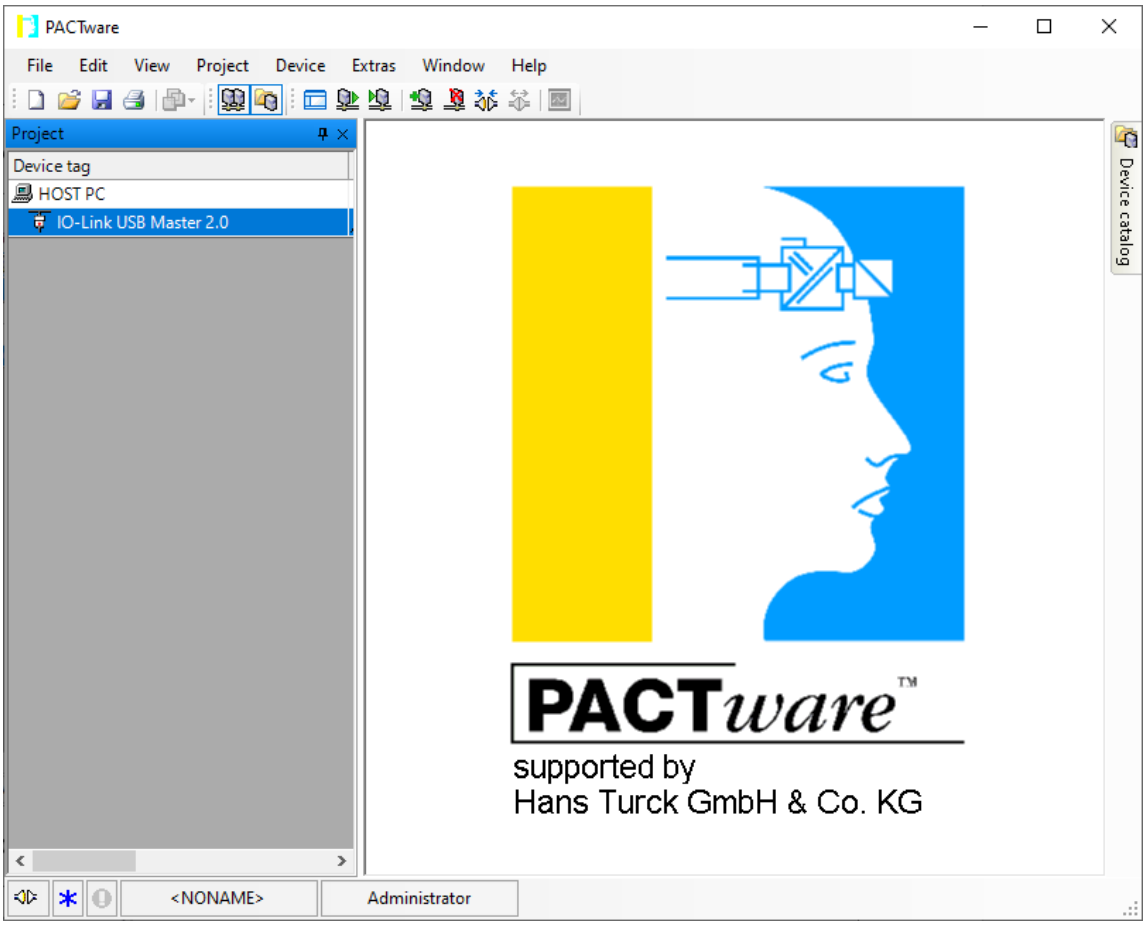
6. Select the menu item „File/New, Add device“:



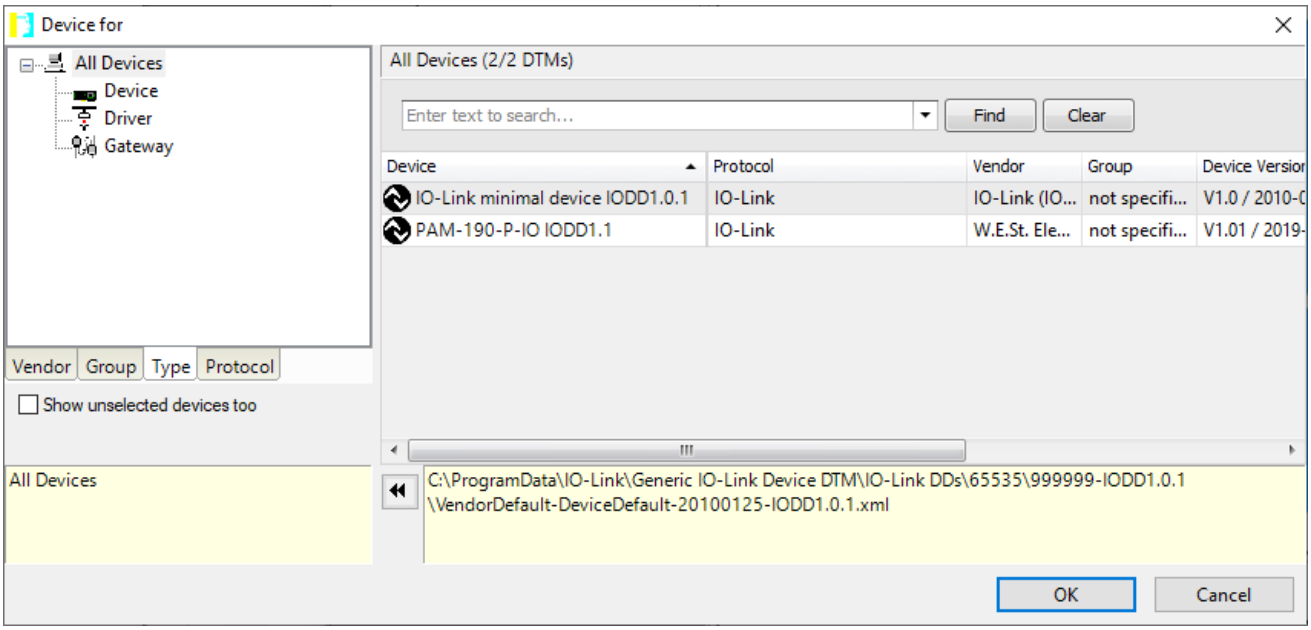
7. Select the IO-Link USB Master 2.0 and confirm with „OK“:



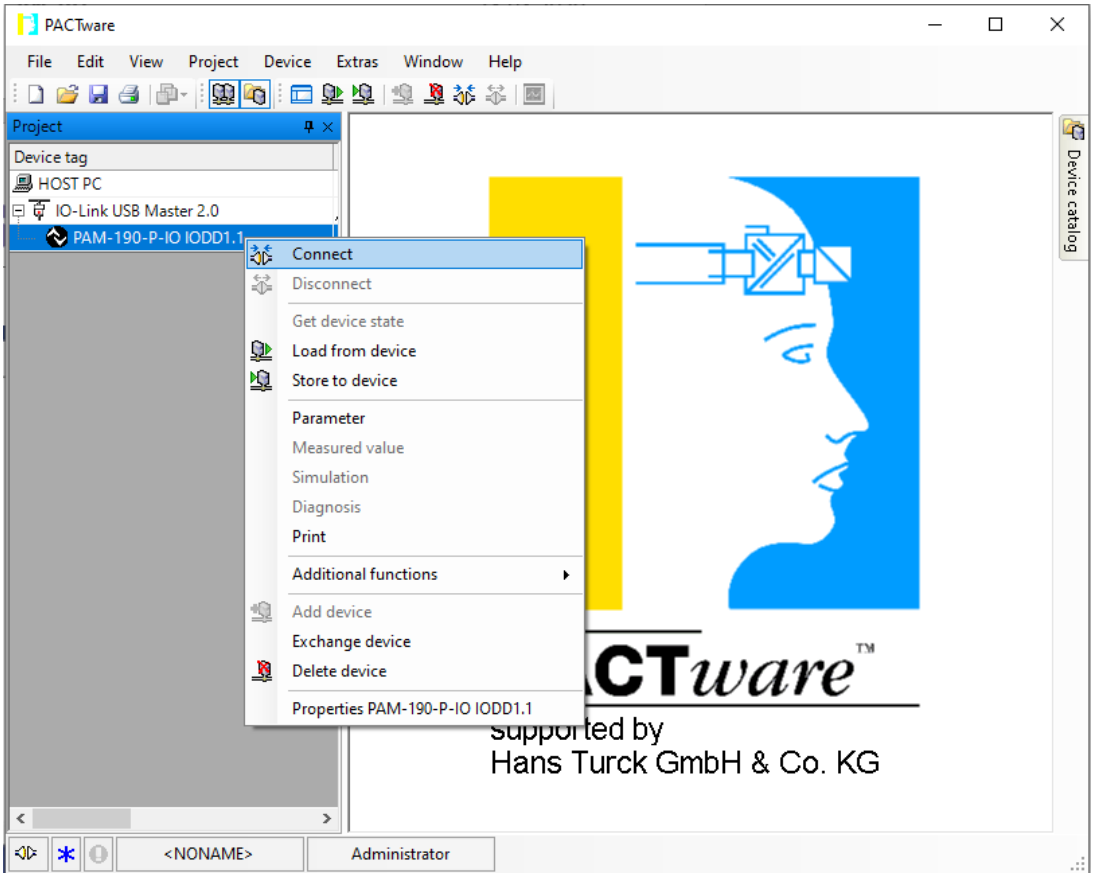
8. Click on the entry „IO-Link USB Master 2.0“, afterwards you add a corresponding unit:



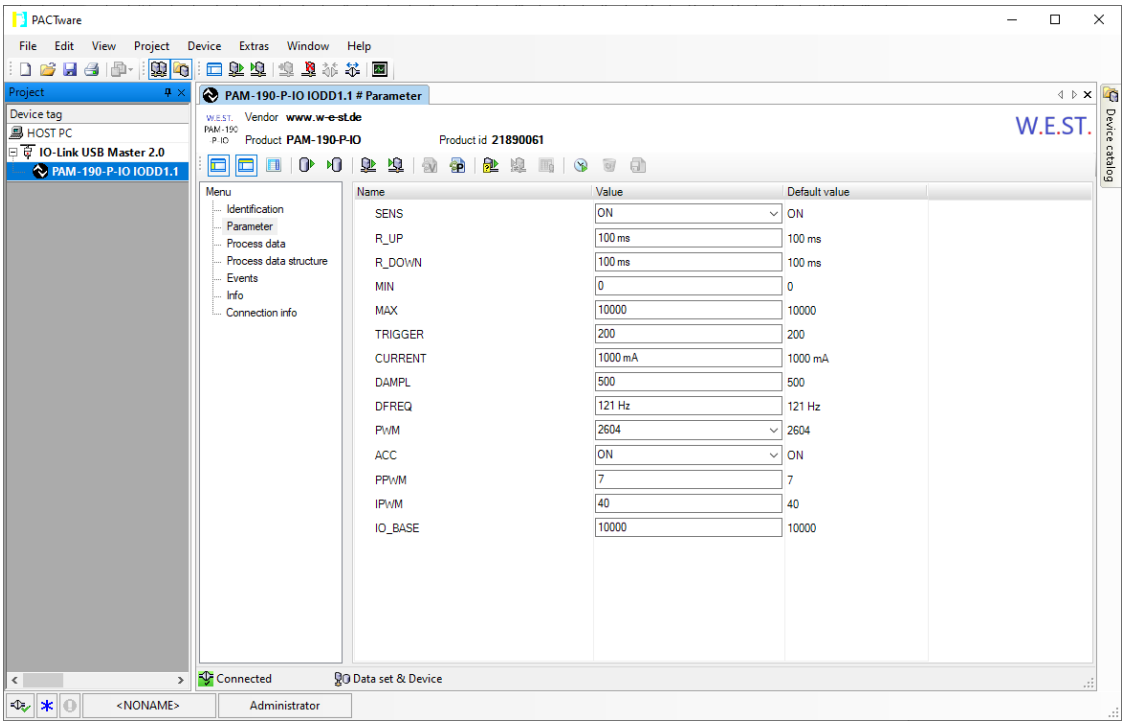
9. In the window „All devices\Device for“, choose the PAM-190-P-IO… and confirm this with “OK”.



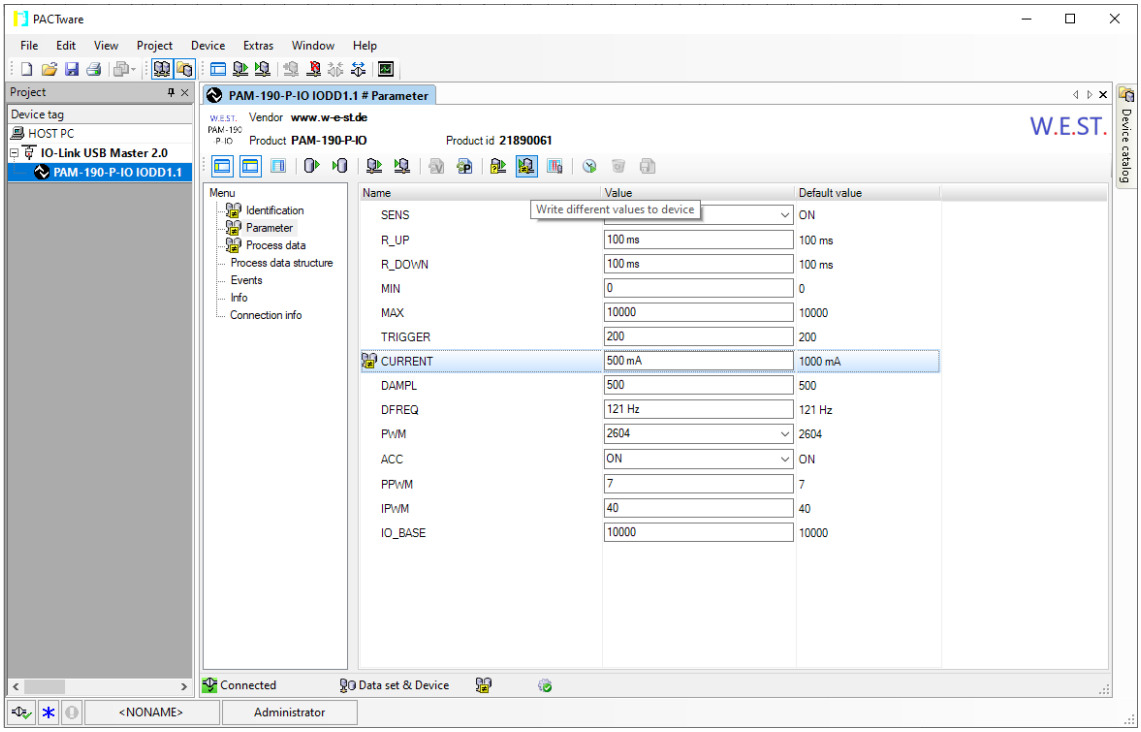
10. Establish a connection:



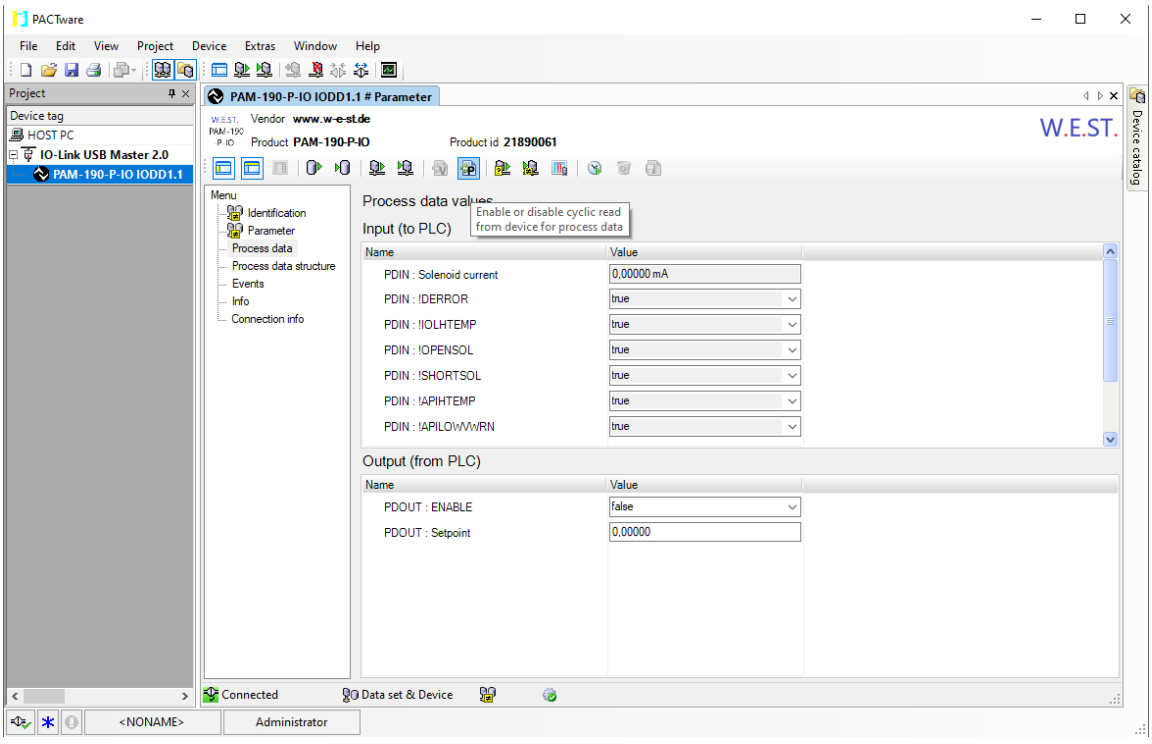
11. Click with the left mouse button in the project window on the PAM-190-P-IO IODD1.1
A parameter window opens:



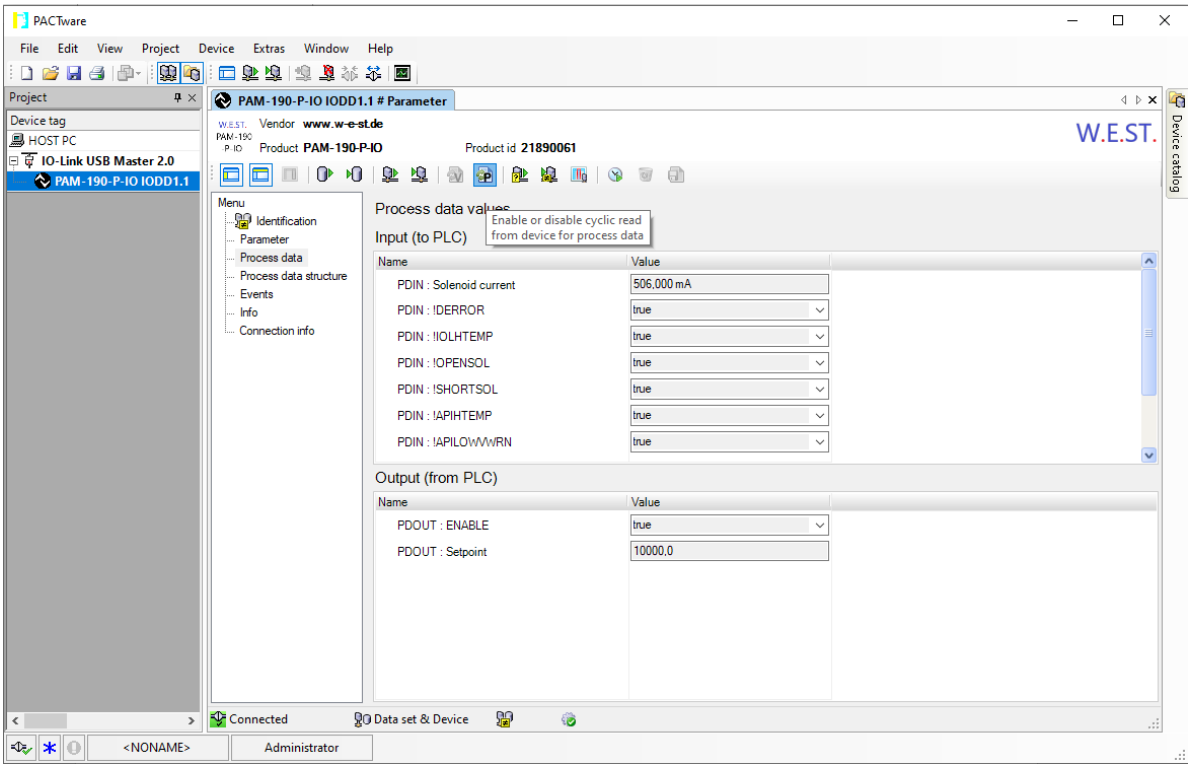
12. Now you can change the parameter settings, e.g. "CURRENT" to 500. Type in the value "500" and confirm this with the Enter key.
    Select the function key "Write different values to the device" above the value table. This transfers the changed parameters to the device and saves them permanently.
    Use the "Read comparative data from device" function key to check the transfer of the data.



13. In the left-hand menu, select the submenu item "Process data" and press the "Cyclical reading ..." button. This will cyclically read and display the current data of the device. Press it again to deactivate this mode:



14. To control the device, change the control bit PDOUT: ENABLE to "true" and enter the desired setpoint at "PDOUT : Setpoint", e.g. the value 10000 for 100% of the rated current
Press the "Cyclical read ..." button. This displays the actual current (below *„PDIN: Solenoid current“).*



4 Imprint

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